



Standards in terminology for bevel gearing

Knowing the proper terminology is key for understanding bevel gear design.

If you still are digesting the acronyms in my April 2019 column, I apologize. As mentioned in that article, without a proper understanding of the terminology, you are at a great disadvantage. In the previous article, I detailed the proper terminology for spur gearing. This article hopefully will broaden your knowledge of bevel gear terminology.

The fundamental term in metric gearing is the designation of pitch. This is called the module and is detailed as m . Other key values are the pressure angle (α), the shaft angle (S), and the number of teeth (z). These are the core values that drive the geometry of the gear.

As noted in Figure 1, the sum of the pitch cone angles (d_1 and d_2), is equal to the shaft angle (S). The most common shaft angle is 90 degrees. When the shaft angle is some value other than 90 degrees, the formula for calculating the pitch cone angles is:

$$\tan \delta_1 = \frac{\sin \Sigma}{\frac{z_2}{z_1} + \cos \Sigma} \quad \tan \delta_2 = \frac{\sin \Sigma}{\frac{z_1}{z_2} + \cos \Sigma}$$

For bevel gearing, when the number of teeth in the pinion is equal to the number of teeth in the bevel gear, the speed ratio becomes 1:1, and these are called miter gears.

With bevel gearing, the reference diameter (d) is also known as the pitch diameter. The formulas for these values are:

$$d_1 = z_1 * m$$

$$d_2 = z_2 * m$$

The cone distance (R) is a critical mounting dimension of bevel gearing as it defines the linear distance between the reference points of the intersections of the reference diameters (Figure 2). It has a formula of:

$$R = d_2 / (2 * (\sin \delta_2))$$

The addendum of each gear is calculated as:

$$h_{a1} = (2.00 * m) - h_{a2}$$

$$h_{a2} = (0.54 * m) + \{(0.46 * m) / ((z_2 * \cos \delta_1) / (z_1 * \cos \delta_2))\}$$

The dedendum of each gear is calculated as:

$$h_{f1} = (2.188 * m) - h_{a1}$$

$$h_{f2} = (2.188 * m) - h_{a2}$$

With these two values, we can calculate the tip diameters (d_a), also known as the outside diameter. These are derived from:

$$d_{a1} = d_1 + (2 * h_{a1} * \cos \delta_1)$$

$$d_{a2} = d_2 + (2 * h_{a2} * \cos \delta_2)$$

Another important value in bevel gearing

is the pitch apex to Crown (X). This value is critical when adjusting the gear for backlash. It is calculated as:

$$X_1 = (R * \cos \delta_1) - (h_{a1} * \sin \delta_1)$$

$$X_2 = (R * \cos \delta_2) - (h_{a2} * \sin \delta_2)$$

The axial face width (Xb) is calculated as:

$$Xb_1 = (b * \cos \delta_{a1}) / (\sin Q_{a1})$$

$$Xb_2 = (b * \cos \delta_{a2}) / (\sin Q_{a2})$$

The addendum angle (Q_a) is calculated as:

$$Q_{a1} = \tan^{-1} (h_{f2} / R)$$

$$Q_{a2} = \tan^{-1} (h_{f1} / R)$$

The tip angle (d_a) is calculated as:

$$d_{a1} = d_1 + Q_{a1}$$

$$d_{a2} = d_2 + Q_{a2}$$

The dedendum angle (Q_f) is defined as :

$$Q_{f2} = Q_{a1}$$

$$Q_{f1} = Q_{a2}$$

These terms and their associated values represent the geometry of the gear teeth (Figure 3). Independent of these are the geometry of the rest of the gear body. These include the bore, the hub diameter (d), the hub width, the face width (b), the length through the bore, the keyway width, and the keyway depth.

The bore is the hole into which the motor shaft is inserted. For some gears, the gear is already mounted on a shaft and thus the need to specify the bore does not exist.

The hub diameter is the outermost diameter of the boss that projects out of one or more sides of the gear. It usually functions as a shoulder to which the bearings are matched to. Its relative, the hub projection, is the distance from which this diameter projects from the heel face of the gear.

The face width (b) is the distance across the gear teeth in the direction perpendicular to the reference diameter. The face width of a bevel gear is not a set value. It is recommended that the value be at a minimum $10 * m$, and $R/3$ as a maximum value.

The length through the bore (LTB) is the total length of the gear from the hub projection face to the opposite side of the bore. It is not the total height of the bevel gear from the tooth tip to the hub projection.

The keyway width is the value of the horizontal portion if the slot is in the bore. The distance that this slot projects out of the bore, toward the root diameter, is the keyway depth. Not all gears are produced with a key slot, so these dimensions are not always present.

Bevel gears have unique names for different portions of the gear tooth. The toe

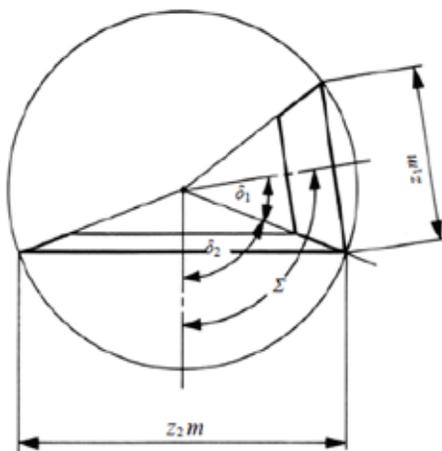


Figure 1: The reference cone angle of a bevel gear.

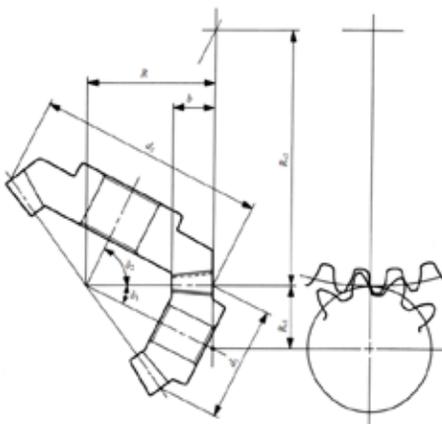


Figure 2: The meshing of bevel gears.

is the portion of the tooth that is nearest to the bore. The heel is the portion of the tooth that exists at the outermost diameter. The tooth height at the toe is always smaller than the tooth height at the heel. The tooth height dimensions are always measured at the heel.

These terms apply to all bevel gears, but there are additional terms that apply when the gear set is produced as a spiral bevel gear set. These gears have a curved tooth that is set at a specific spiral angle.

This angle is most commonly set to 35 degrees. For spiral bevel gears, one gear will have teeth with a left-hand spiral, and the mating gear will have teeth with a right-hand spiral. The choice of which gear has the left-hand spiral is dependent only on the orientation of your bearings and the rotation direction of the motor shaft. As most applications are bi-directional, there is no preferred standard. Stock gearing usually has left-handed pinions and right-handed bevel gears.

Hopefully, armed with this knowledge, you will be better able to communicate your bevel gear requirements with your gear supplier, and you won't have to worry about being lost in the weeds. 📏

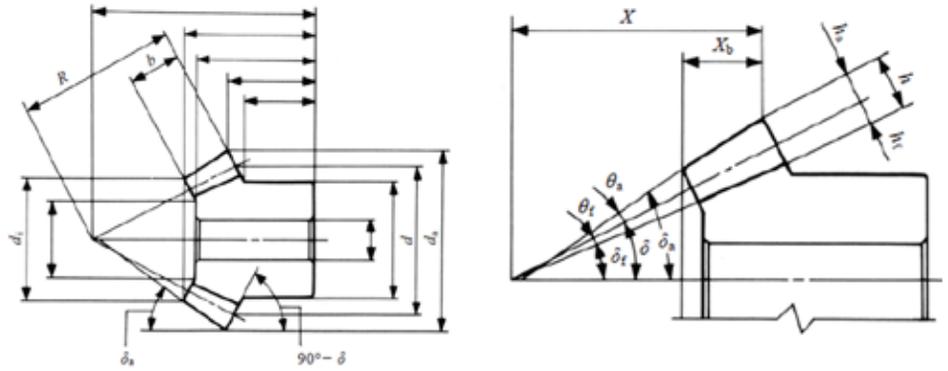


Figure 3: Dimensions and angles of bevel gears.

Bevel gears have unique names for different portions of the gear tooth. The toe is the portion of the tooth that is nearest to the bore. The heel is the portion of the tooth that exists at the outermost diameter.

ABOUT THE AUTHOR

Brian Dengel is general manager of KHK-USA, which is based in Mineola, New York. Go online to www.khkgears.us



AMERICAN PRECISION GEAR CO.
"PERFECTION IN OUR WORK, DELIVERIES AS REQUESTED"

WWW.AMGEAR.COM



AEROSPACE/DEFENSE



CONTROLS



MEDICAL DEVICES

CUSTOM PRECISION GEARS
ISO2015, AS9100, DDTTC



SALES@AMGEAR.COM
FOSTER CITY, CA
800-554-3150

The finest quality
TRU-VOLUTE



MOTION-POWER
TECHNOLOGY GROUP

Visit us at Booth 4226



Master Gears



HOB Resharpener
Service



Shaper Cutters



Gear Rolling Tester



HOBs



CNC HOB Sharpening
Machine



TRU-VOLUTE

**RUSSELL,
HOLBROOK &
HENDERSON, INC.**

25 E Spring Valley Ave., Maywood, New Jersey 07607
P: 201-226-9000 F: 201-226-9004 E: geartools@tru-volute.com

CELEBRATING 100 YEARS IN BUSINESS

Precision Gear Products

STOCK : HOBs : HSS & CARBIDE
STOCK : SHAPERS : Disc & Shank
STOCK : MASTER GEARS
RFQ on specials gear tools welcome
Diametral Pitch 12 and finer

STOCK AVAILABLE

www.tru-volute.com